



LIQUID FLUX EF180 BIO PV

No-Clean Bio Solar Flux



PRODUCT DESCRIPTION

EF180 Bio PV is a bio flux from Stannol’s sustainable greenconnect product range. By using renewable raw materials, a better ecological balance is achieved while maintaining the same high quality. According to DIN EN 16785 2, a 95 percent biobased content is determined.

EF180 Bio PV is a zero-halogen, resin-free, low-solids flux developed specifically for the photovoltaic module industry. The flux shows excellent solderability in module assembly processes for soldering by IR and convection. It can be applied and soldered by hand onto the ribbon or fully automated in tabber/stringer soldering systems with spray fluxer.

The carefully formulated activator system leaves no residue on the cell after soldering – the cells are dry and cosmetically clean after exiting the soldering process. The EF180 Bio PV offers a wide thermal process window, therefore it is suitable for lead-free and lead-containing soldering processes. The new solar flux has high peel forces, which keep the solder joints stable in the long term.

PRODUCT PROPERTIES

The product offers the following advantages:

- **CO₂ savings**
- **No-Clean**
- **extremely low residue – minimal equipment contamination, low-maintenance processing**
- **low solids content**
- **excellent peel force resistivity**
- **excellent wettability**
- **suitable for immersion and spray application methods**

Classification:

- **ORLO according to J-STD-004**
- **RoHS-compliant**

APPLICATION

Developed for the photovoltaic industry, EF180 Bio PV can be applied by spray or dip. The flux is suitable for both automated spray and stringer applications and can also be used for hand soldering.

PHYSICAL PROPERTIES AND DATA

PROPERTIES	EF180 BIO PV
Appearance:	clear, colourless liquid
Density:	0,803 – 0,807g/cm ³ Anton Paar DMA 35 at 20 °C
Solid Content:	1,6 – 2,0 %
Acid value:	13,5 – 17,5 mg KOH/g

Halogen content:	Zero (no additive)
Copper Mirror Test:	per J-STD-004C, IPC-TM-650, Method 2.3.32: pass
SIR Test:	per J-STD-004B, IPC-TM-650: Method 2.6.33/2.6.3.7: pass
Corrosion Test:	per J-STD-004C, IPC-TM-650, Method 2.6.15: pass

CLEANING

EF180 Bio PV flux residues after soldering are not conductive and non-corrosive. They do not have to be removed in most cases.

SHELF LIFE

1 year from the date of manufacture (with correct handling and storage between 5 and 35 °C)

HEALTH AND SAFETY

Read the safety data sheet and observe safety measures before first use. The flux EF180 Bio PV is flammable. Store away from sources of ignition.

DISCLAIMER

The above values are typical and represent no form of specification. The Data Sheet serves for information purposes. Any verbal or written advise is not binding for the company, whether such information originates from the company offices or from a sales representative. This is also in respect of any protection rights of third parties, and does not release the customer from the responsibility of verifying the products of the company for suitability of use for the intended process or purpose. Should any liability on the part of the company arise, the company will only indemnify for loss or damage to the same extent as for defects in quality.